

1 Pull the stock pin to release the Buffer (end plug). Move the Operating Handle back a couple of inches to extend the Recoil Spring and Buffer.



2 Remove the Buffer, Recoil Spring, Operating Handle and Butt Stock. If the Stock Pin doesn't extend far enough to release the Butt Stock, skip to step 2A on the facing page. The Bolt should be left in the Bolt Tube. Continue to step 3.



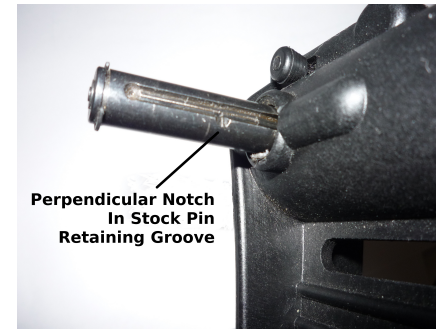
3 Slide the Bolt Tube Cover over the Bolt Tube so the slot aligns with the Operating Handle slot. Most people prefer the logo on the right (ejection port) side. PUSH the Bolt Tube Cover into place.



4 Push the Butt Stock back on to the Bolt Tube. Reinstall the Recoil Spring and Buffer. Push in the Stock Pin to secure the Buffer and Recoil Spring inside the Bolt Tube. Verify there is no interference with the Operating Handle. See picture on back page.



2A Locate the short disengagement notch perpendicular to the Stock Pin retaining groove. This will disengage the Stock Pin Pin from the retaining groove so the Stock Pin can be pulled farther out to release the Butt Stock.



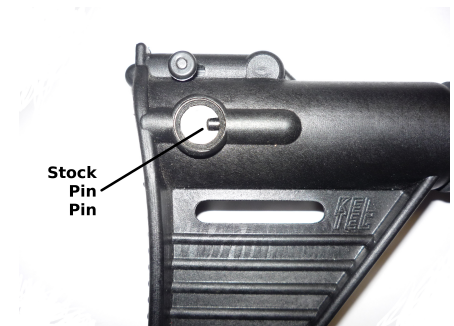
2B Push the Stock Pin about halfway in until the disengagement notch is aligned with the Stock Pin Pin and rotate the Stock Pin counterclockwise so the Stock Pin Pin rides up the notch and out of the retaining groove to free the captive Stock Pin.



2C Pull the Stock Pin out just far enough to clear the Bolt Tube so the Butt Stock can slide off the Bolt Tube. Do not pull the Stock Pin all the way out or the Stock Pin Pin and Stock Pin Spring may fly out and become lost. Return to step 2.



OOPS! You pulled out the Stock Pin! Don't panic! Make sure the Stock Pin Pin is still in the Butt Stock, as shown below. Use a small tool from the opposite side to push the Stock Pin Pin back in while inserting the Stock Pin.

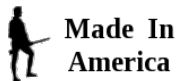


Complete installation instructions are enclosed

Simplified Instructions For Guys

**Remove the Butt Stock
and Operating Handle,
push on the Bolt Tube Cover,
and reassemble.**

**Most people prefer the
logo on the right side.**



Final Visual Safety Check To Prevent Firing Out Of Battery

**Verify that the Operating Handle
in the fully forward position
has at least 1/8" clearance to the
front of the Bolt Tube Cover slot**

BOLT TUBE COVER

for the
Kel-Tec SUB-2000
9mm or .40 S&W

The tough and abrasion resistant bolt tube cover protects the bolt tube and maximizes comfort by providing thermal insulation from a hot or cold bolt tube. It ensures a comfortable cheek weld to the bolt tube stock and reduces jarring high frequency shock loads from the recoiling bolt when shooting. The solvent and oil resistant Santoprene material will not deteriorate when exposed to gun cleaners or lubricants, resists UV and ozone oxidation, and has an operating range of -76 F to +275 F.

Specifications:

Weight:	1.18 ounces
Length:	5.60 inches
Diameter:	1.25 inches
Hardness:	64 Shore A
Tensile Strength:	1000 PSI
Operating Temperature:	-76 F to +275 F
Flame Resistance Rating:	UL94HB

Problems? cs@TacticoolProducts.com or 859-913-0747

Document Revision Date: 30APR10



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