

**1** Remove the magazine and empty the chamber. Verify the firearm is completely unloaded. **CHECK IT AGAIN!** Push/pull the stock pin to release the buffer (end plug). Move the operating handle back a couple of inches to extend the recoil spring and buffer.



**2** Pull the recoil spring 1/2" to release the operating handle and stock. The bolt should be left in the bolt tube, and not rotated. **DO NOT PULL THE TRIGGER WHILE DISASSEMBLED.**



**3** Slide the Bolt Tube Cover over the bolt tube so the slot aligns with the operating handle slot and the serial number will be seen through the small rectangular cutout. PUSH the Bolt Tube Cover into place. A light coat of gun oil or gun grease may aid assembly.



**4** Push the stock back onto the bolt tube. Reinsert the operating handle and push the recoil spring and buffer to align. Insert the stock pin to secure the buffer and stock to the bolt tube. **IMPORTANT:** Verify that the Bolt Tube Cover clears the operating handle (see back page).



## TRIMMING FOR SHORTER BUTT STOCK POSITIONS

The Gen 2 SUB-2000 has three possible stock positions. The Bolt Tube Cover is used unmodified for the longest length of pull. There are two engraved trim guide lines that mark the trim locations for the medium and shortest length of pull.

### TRIM STEP 1

Evaluate all three stock length of pull positions, preferably during live fire at the range. You may be surprised to learn that you prefer a different length than you initially assumed, based on your body size, body type, and how you use your SUB-2000. Even your eyesight and the length & flexibility of your neck may be significant factors in determining your length of pull preference.

### TRIM STEP 2

Remove the Bolt Tube Cover from the SUB-2000. Use a sharp knife held perpendicular to the surface to slowly trim to length at one of the two engraved trim guide lines. A round insert (broom handle, PVC pipe, etc.) is helpful but not essential.



### TRIM STEP 3

Install the trimmed Bolt Tube Cover. There will be no material wrapping all the way around the bolt tube at the rear. The rear of the Bolt Tube Cover will be retained by the stock. Ensure the Bolt Tube Cover clears the operating handle (see back page).



Complete installation instructions are enclosed

## Simplified Instructions For Guys



### IMPORTANT! - Final Visual Safety Check To Prevent Firing Out Of Battery



Verify that the Bolt Tube Cover does not prevent the operating handle from moving to the full forward limit of its travel.

Problems?

[cs@TacticoolProducts.com](mailto:cs@TacticoolProducts.com)

or 859-913-0747

# GEN 2 BOLT TUBE COVER

for the  
**Gen 2 Kel-Tec SUB-2000 - 9mm or .40 S&W**

The tough and abrasion resistant Bolt Tube Cover protects the bolt tube and maximizes comfort by providing thermal insulation from a hot or cold bolt tube. It ensures a comfortable cheek weld to the bolt tube stock and reduces jarring high frequency shock loads from the recoiling bolt when shooting. The solvent and oil resistant Santoprene material will not deteriorate when exposed to gun cleaners or lubricants, resists UV and ozone oxidation, and has an operating range of -76 F to 275 F.

### Specifications

Weight:	0.81 ounces	23.0 grams
Length:	5.26 inches	134 mm
Diameter:	1.188 inches	30.16 mm
Hardness:	72 Shore A	72 Shore A
Tensile Strength:	1070 PSI	7.40 MPa
Operating Temperature:	-76° F to 275° F	-60° C to 135° C
Flame Resistance Rating:	UL94HB	UL94HB



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and the Home of the Brave



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